



NATURAL MERCHANTS SELECTIONS

FINE FOODS & WINES

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LES HAUTS DE LAGARDE BLANC-SEC

Winemaker: Lionel Raymond, Saint Laurent du Bois, France
Appellation: AOC Bordeaux
Varietal(s): 60% Sauvignon Blanc
40% Sémillon

Vineyard : Situated in Saint Laurent du Bois

Production Area: 35 hectares,

Yield per Vine & Hectare: 35 hl/ha

Production Area: A mild climate (due to the Atlantic Ocean). Lots of sunshine, and regular rain, the hillside situation and the clay-limestone soil, gravels offer the best conditions for the growth of the vines and the grapes.

Training system: The vineyard is held up by Guyot double (Bordeaux style) to obtain the best maturity and also to avoid phytosanitary disease. The vine is held up by wires.

Analytical Data: 12.5%

Color: A pale yellow robe with green reflections.

Aroma: The dominance of Sauvignon Blanc reveals intense flavors of white flowers, citrus and white fruits.

Tasting Notes: While in the mouth the Semillon brings roundness, volume and richness with pleasant notes of citrus fruits. A fine liveliness leads to a great finale.

“Medium straw to pale gold. Aromas of white peach, lemon, honeydew, yellow watermelon, honeysuckle and creek stones. Dry and crisp with melon and ripe pear accented by bright lemon and lime zest. Hint of herbaceousness but driven by the fruit. Well balanced modern style”.
– tastings.com

“Clean crisp flavors and feel the verticality even on the nose. Love the mouth watering aspect here, this is high acidity, but for me it is well matched by minerality and clean bracing citrus and honeydew. Lovely, with good structure”. – Decanter Magazine

Enjoy With: Vegetable Platters, Oysters, Seafood, Fish, Appetizers, Grilled Salmon...

Serve at: 45° F

Notes / Certifications / Awards:

Only Indigenous Yeasts used. Suitable for Vegans.
Certified Organic by Qualité France and USDA NOP (National Organic Program) IMO, Switzerland.

UPC: 1-85554 00090-1



WINE ENTHUSIAST MAGAZINE
Rated: 91 pts – Best Buy
2013 Vintage



Los Angeles International
Wine Competition 2012
91 pts – GOLD Medal



Los Angeles International Wine Competition 2014
Les Hauts de Lagarde Bordeaux Blanc-Sec 2013

94 pts – GOLD MEDAL
BEST OF CLASS



Los Angeles International Wine Competition 2013
93 pts – GOLD Medal, Best of Class

The ONLY wine made with Organically Grown Grapes to receive this Honor
Vintage 2012



Beverage Testing Institute (BTI) –www.tastings.com

2013 WORLD WIDE CHAMPIONSHIP AWARD: **Silver Medal**
RATED: 88 points (Highly Recommended & Best Buy)



Supporting Organic Family Farms